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Offering complete coverage of the technologies, machine tools, and operations of a wide range of machining processes, Machining Technology presents the essential principles of machining and then examines traditional and nontraditional machining methods. Available for the first time in one easy-to-use resource, the book elucidates the fundamentals, basic elements, and operations of the general purpose machine tools used for the production of cylindrical and flat surfaces by turning, drilling and reaming, shaping and planing, milling, boring, broaching, and abrasive processes. This best-selling textbook for major manufacturing engineering programs across the country masterfully covers the basic processes and machinery used in the job shop, tool room, or small manufacturing facility. At the same time, it describes advanced equipment and processes used in larger production environments. Questions and problems at the end of each chapter can be used as self-tests or assignments. An Instructor's Guide is available to tailor a more structured learning experience. Additional resources from SME, including the Fundamental Manufacturing Processes videotape series can also be used to supplement the book's learning objectives. With 31 chapters, 45 tables, 586 illustrations, 141 equations and an extensive index, Manufacturing Processes & Materials is one of the most comprehensive texts available on this subject. This two-volume set addresses both current and developing topics of advanced machining technologies and machine tools used in industry. The treatments are aimed at motivating and challenging the reader to explore viable solutions to a variety of questions regarding product design and optimum selection of machining operations for a given task. This two-volume set will be useful to professionals, students, and companies in the areas of mechanical, industrial, manufacturing, materials, and production engineering fields. Traditional Machining Technology covers the technologies, machine tools, and operations of traditional machining processes. These include the general-purpose machine tools used for turning, drilling, and reaming, shaping and planing, milling, grinding and finishing operations. Thread and gear cutting, and broaching processes are included along with semi-automatic, automatic, NC and CNC machine tools, operations, tooling, mechanisms, accessories, jigs and fixtures, and machine tool dynamometry are discussed. Non-Traditional and Advanced Machining Technologies covers the technologies, machine tools, and operations of non-traditional mechanical, chemical and thermal machining processes. Assisted machining technologies, machining of difficult-to-cut materials, design for machining, accuracy and surface integrity of machined parts, environment-friendly machine tools and operations, and hexapods are also presented. The topics covered throughout this volume reflect the rapid and significant advances that have occurred in various areas in machining technologies.

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